

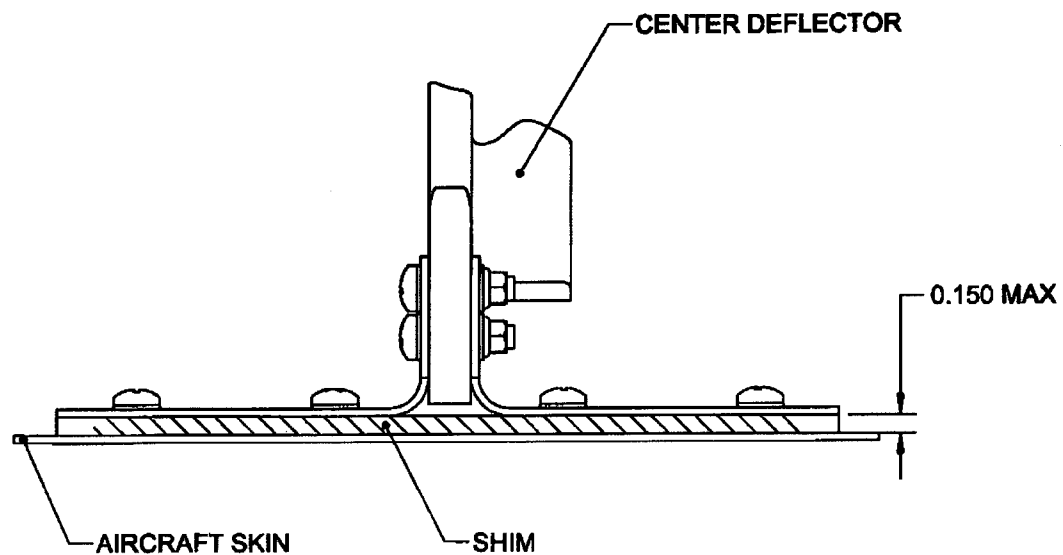
# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-817 REV. D AND EARLIER  
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-817 REV. 2 AND EARLIER  
REF. TCCA STC: SH12-3  
REF. FAA STC: SR03091NY  
REF. EASA STC: 10039042

It has been brought to DART's attention that re-installation of the wire strike center post deflector over the D4544-1 Center Retainer (Ref. D206-817-011 kit) may result with gaps up to 0.150" between the two parts at the top and bottom.

In such cases, it is acceptable to shim gaps up to 0.150" with 2024-T3, 6061-T6, or 7075-T6 Aluminum at the top and bottom of the wire strike kit as required, and as shown in Figure 1.

Note: Apply chemical conversion coating to shim in accordance with MIL-DTL-5541 and prime per MIL-PRF-23377.



**Figure 1**  
Shimming nose brackets for center deflector

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: [Signature]  
D. SHEPHERD (DE # 02)

DATE: 13.10.30  
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A	NEW ISSUE	ML	13.10.03
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